

**NEW!**

# **FLEX-HONE<sup>®</sup>**

## **F O R R O T O R S**

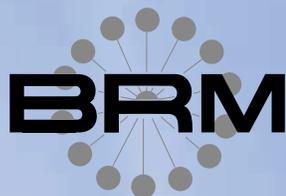
Flex-Hone for Rotors utilizes the patented Flex-Hone<sup>®</sup> technology to produce the ideal surface finish on disc brake rotors and flywheels.

### **Flex-Hone for Rotors:**

- **More Rotors Per Hone**  
Lasts much longer than abrasive pads.
- **Produces a Non-Directional Pattern**  
Spiral grooves on the braking surface are a prime cause of friction induced brake noise.
- **Lowers Harmonic Vibrations**  
Reduces high pitched "squeal" and "groan" caused by a peaky, rough turned finish.
- **Is Ideal for New or Re-Turned Rotors and Flywheels**  
Removes the cut, torn and folded metal fragments from the surface.

Brush Research Manufacturing has been a leader in the science of surface finishing for over 25 years.

**Call today for complete information.**



Brush Research  
Manufacturing Co., Inc.  
4642 East Floral Drive,  
Los Angeles, California 90022  
(323) 261-2193 Fax (323) 268-6587

Patent Pending



# FLEX-HONE®

## F O R R O T O R S

"I have used the **Flexhone for Rotors** to perform a final finish on brake rotors. I am very pleased with the results. The non-directional finish is consistent, and pad brake in time is reduced. I have achieved approximately several hundred jobs with each tool.

Sincerely, **Andy Stabler**  
Technician Southcoast Auto Service  
Goodyear Tire Co.

"I personally tested the Flexhone for Rotors for 8 months. During test on all makes and models of cars with various proto types, the tools produced good finishes. The tools lasted for **over 200 sets of rotors**, conclusion of test indicated this tool is a great idea; and **cheaper** to use over a long period of time, than other brands that are on the market at this time. Thank you for the chance to test a good product, it was very appreciated"

Sincerely, **Rob Jones, Assistant Manager**  
Midas Muffler

"We have used the brake surfacing brush you gave us and we have been pleased with the results. We were able to do **over 300 rotors** with each brush. Thank you for the opportunity to use it. We look forward to using this product."

Thank You, **Dwight Gish**  
Manager Irvine City Auto Parts  
Carquest

"Your Flex Hone for Rotors is quite a surprise, a product that **actually delivers**. I've found the finish on the rotors to be excellent. Your product stands up to the most extreme conditions.

Thanks again for developing a top rated tool."

**Barry McMorrow**  
ASE Certified Technician Morrison Tire Inc.  
Goodyear Tire Co.

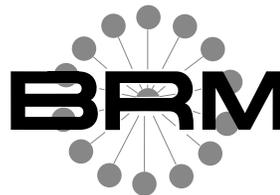
### Instructions for Use

The Flex-Hone for Rotors should be securely held in a collet, chuck or similar holding device. The disc rotor should be mounted on a brake lathe and rotated between 125 and 210 RPM. Position all guards before starting the tool.

The tool should be chucked securely in a variable speed electric drill motor or low speed air drill. The tool should rotate 300-600 RPM. (never exceed 1000 RPM). Bring the tool into contact with the rotating rotor at a slight angle and work in towards the center and out to the edge of the rotor face. Light, uniform pressure is used. Dwell time against the part produces the desired finish not excessive pressure. The tool is used dry and should be worked for 15 to 20 seconds at a time. Do not overheat by dwelling for longer periods of time. 10-15 seconds clockwise and 5-10 seconds counterclockwise should produce the desired finish.



Cat. No.	Item	Grit
RMFH60Z25	Flex-Hone for Rotors	Coarse
RMFH120Z25	Flex-Hone for Rotors	Medium
RMFH240Z25	Flex-Hone for Rotors	Fine



Brush Research Manufacturing Co., Inc.  
4642 East Floral Drive,  
Los Angeles, California 90022  
(323) 261-2193 Fax (323) 268-6587